

Thermal Conductivity of Ingot Niobium – Estimating with Processing History

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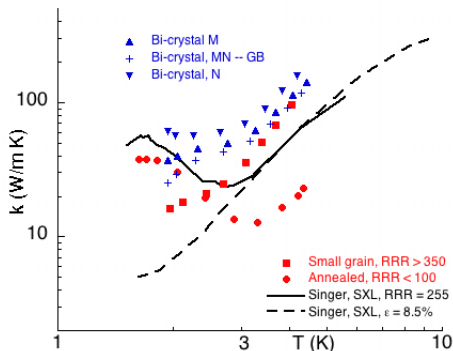
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Technology of Ingot Niobium

Thermal Conductivity of Superconducting Nb

Conduction in Nb at
2 – 4.2 K is a function of

- purity
- imperfection density
- grain size
- grain orientation?

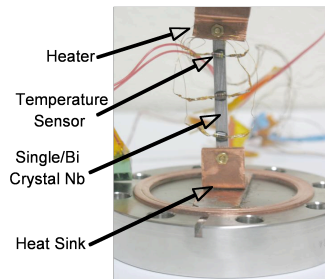
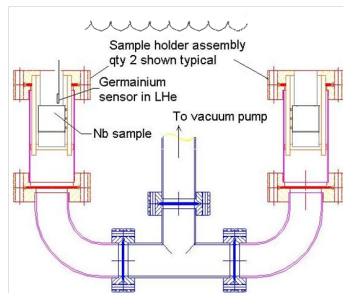


Motivation for this study

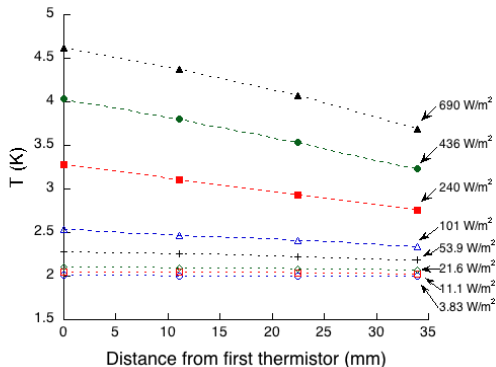
- Need to relate thermal conductivity k with
 - metallurgy
 - processing history
- Doing so,
 - Allows prediction of k in final cavity
 - k can be used as a diagnostic tool

Measurement Apparatus

- Steady state temperature profile measured
- Apparatus can accommodate 4 samples
- Ge and C resistors used to measure temperature
- 3 – 4 sensors on each sample
- Apparatus tested in LHe Dewar at 1.5 – 1.9 K



Temperature data



- Points represent thermistor temperature measurements
- Dotted lines assume uniform conductivity between the sensors
- Thermal conductivity estimated by $k = -\frac{q''}{dT/dx}$

Model for k

$$k(T) = R(y) \left[\frac{\rho_{295}}{LRRRT} + aT^2 \right]^{-1} + \left[\frac{1}{De^{-y}T^2} + \frac{1}{B\lambda T^3} \right]^{-1}$$

- ρ_{295} – electrical resistivity at 295 K
- L – Lorentz constant
- RRR – ratio of electrical resistivity at 295 K to that at 4 K
- a – coefficient of momentum exchange within lattice
- D – quantifies phonon scattering by electrons
- B – value from Casimir for scattering at crystal boundaries
- λ – phonon wavelength
- $y \approx \alpha T_c / T$

Ref.: F. Koechlin and B. Bonin, Supercond. Sci. Technol. **9** (1996)

- Method often used

T and q'' measurements



Estimate k using $k = -\frac{q''}{dT/dx}$



Estimate parameters using model

- Current method

T and q'' measurements



Estimate parameter groups directly using model

Ref.: S.K. Chandrasekaran *et al.*, *Therm. Cond.* **30** (2009)

Parameters to be estimated

$$k(T) = R(y) \left[\frac{\rho_{295}}{L R R R T} + a T^2 \right]^{-1} + \left[\frac{1}{D e^{-y} T^2} + \frac{1}{B \lambda T^3} \right]^{-1}$$

⇓

$$k(T) = R(y) \left[\frac{\beta_1}{T} + \beta_2 T^2 \right]^{-1} + \left[\frac{\beta_3}{e^{-y} T^2} + \frac{\beta_4}{T^3} \right]^{-1}$$

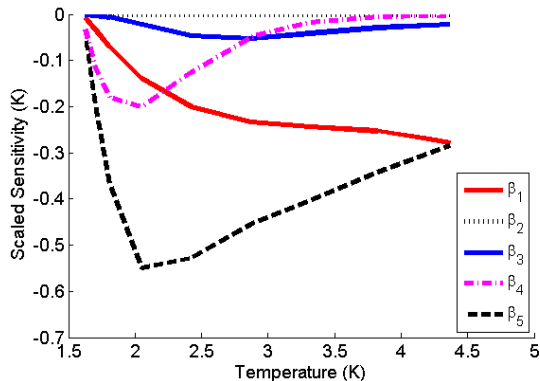
and

$$y \approx \alpha \frac{T_c}{T}$$

⇓

$$y \approx \beta_5 \frac{T_c}{T}$$

Scaled Sensitivity Coefficients



- Sensitivity coef.:

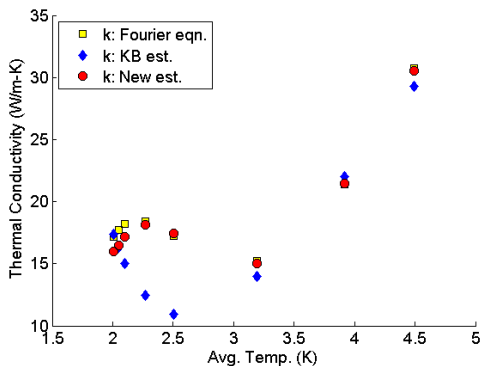
$$\gamma_i = \beta_i \frac{\partial T}{\partial \beta_i}$$

- $\beta_1 = \frac{\rho_{295}}{LRRR}$
- $\beta_2 = a$
- $\beta_3 = \frac{1}{D}$
- $\beta_4 = \frac{1}{B\lambda}$
- $\beta_5 = \alpha$

Specimens Analyzed

- Parameters estimated from
 - 15 ingot specimens with $70 \leq \text{RRR} \leq 450$
 - As rec'd condition
 - 2 specimens heat treated at 600 °C, 6 hrs
 - 4 specimens heat treated at 750 °C, 2 hrs
 - 2 specimens heat treated at 800 °C, 2 hrs
- Not presented here
 - 2 specimens heat treated at 140 °C, 48 hrs
 - 2 specimens from zone melted tube

Example: Sample A



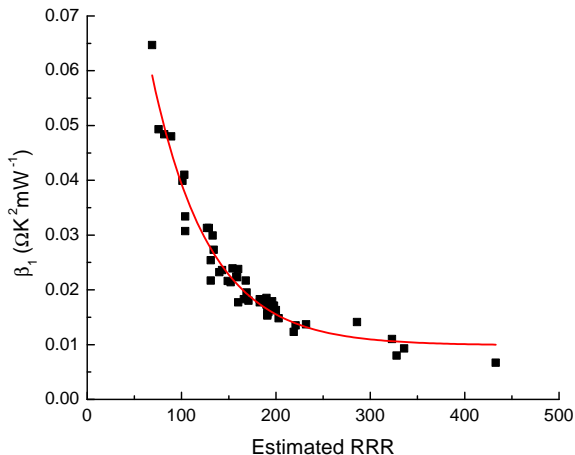
K & B method

- $\beta_1 = 0.058 \Omega K^2 mW^{-1}$
- $\beta_3 = 234.0 mK^3 W^{-1}$
- $\beta_4 = 0.076 mK^4 W^{-1}$
- $\beta_5 = 1.530$

New estimates

- $\beta_1 = 0.033 \Omega K^2 mW^{-1}$
- $\beta_3 = 404.083 mK^3 W^{-1}$
- $\beta_4 = 0.447 mK^4 W^{-1}$
- $\beta_5 = 2.045$

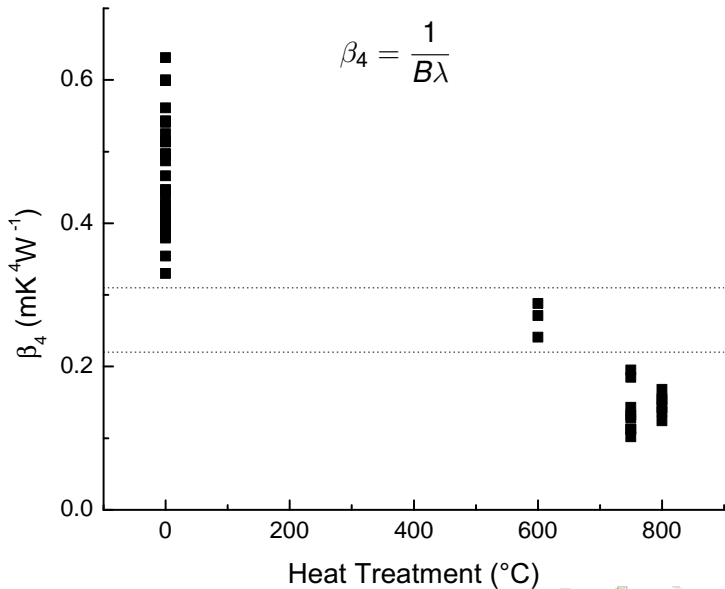
β_1 and RRR



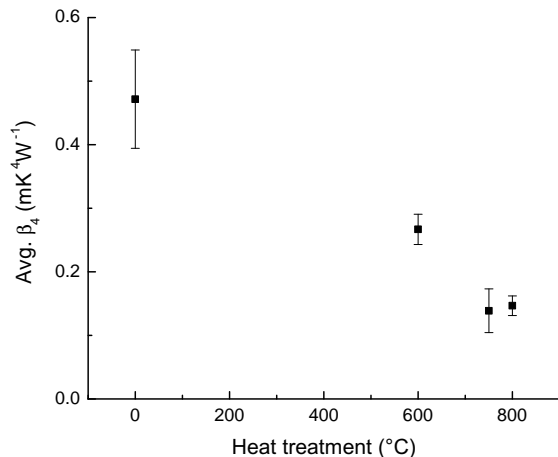
$$\beta_1 = \frac{\rho_{295}}{LRRR}$$

- β_1 floats from initial guess
- Estimated relationship gives confidence in reduction

β_4 and Heat Treatments



β_4 and Heat Treatments



$$\beta_4 = \frac{1}{B\lambda}$$

0 °C → As rec'd
600 °C → 6 hrs.
750 °C → 2 hrs.
800 °C → 2 hrs.

- Lower β_4 with increasing heat treatment temperature
- As rec'd specimens exhibit greater thermal resistance

Conclusions

- k of superconducting Nb is a function of material processing
- Koechlin and Bonin good starting point – but more needed
- New parameter estimation technique skips intermediate step
- β_1 - RRR relation gives confidence
- Data shows strong relationship between β_4 and heat treatments
- Greater β_4 values for as rec'd – Residual stresses from ingot production?

Conclusions

- Refine specimen characterizations
 - grain orientations
 - mis-orientation map and angle
- Other heat treatment protocols are being characterized
 - 140 °C, 48 hrs
 - 600 °C, 10 hrs
- More data at high temperature
 - Capture the kinetics of heat treatment
- Correlation with mechanical properties sought

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